

Overview

- Integrating multiple steps of a single actuator
- Simple beam theory
- Mechanical Digital to Analog Converter

• ESD protection fail

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Limits to electrostatics

- Residual stress (limits size)
- Pull-in
 - Gap-closing
 - Comb drive
 - Tooth (for comb and gap-closing)
- Thermal noise

• ESD protection fail

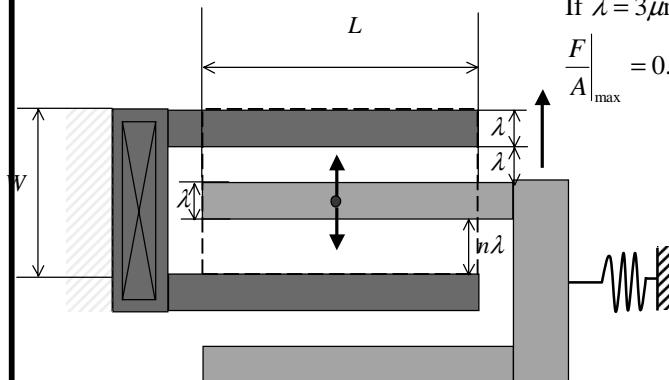
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Force/Area

Max when $n = 1.7$

If $\lambda = 3\mu\text{m}$, $t = 50\mu\text{m}$, $V = 30\text{V}$

$$\left. \frac{F}{A} \right|_{\max} = 0.4 \text{ mN/mm}^2$$



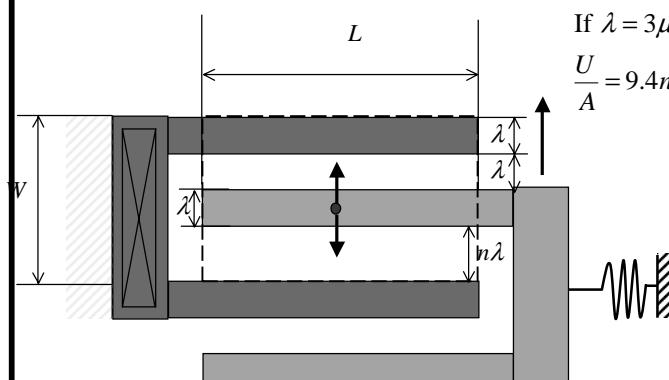
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Energy-Area Ratio

$$\frac{U}{A} = \frac{1}{2} \frac{C}{WL} V^2 = \frac{1}{2} \epsilon \frac{t}{\lambda W} V^2$$

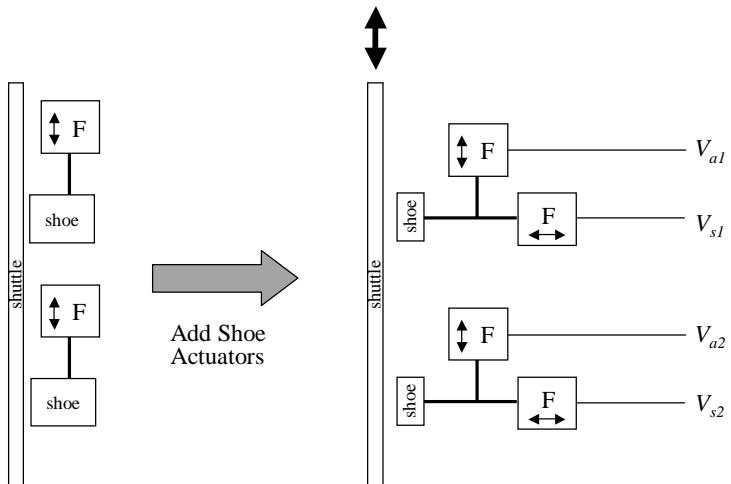
If $\lambda = 3\mu\text{m}$, $t = 50\mu\text{m}$, $V = 30\text{V}$

$$\frac{U}{A} = 9.4 \text{ nJ/mm}^2$$



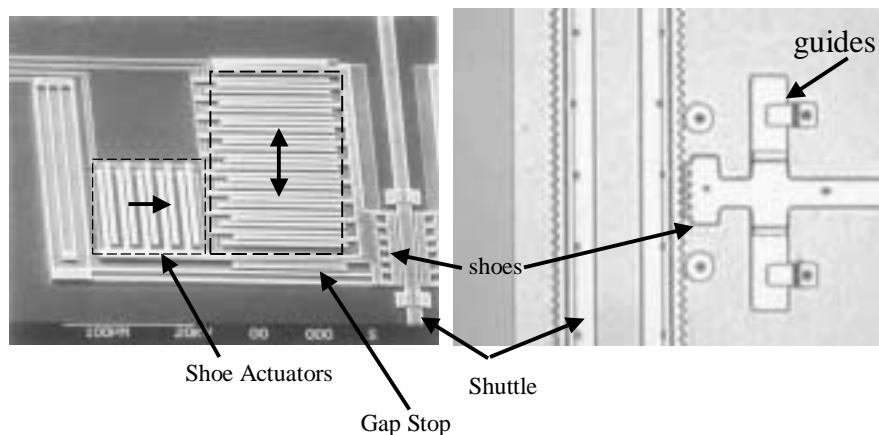
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Inchworm Motor Design



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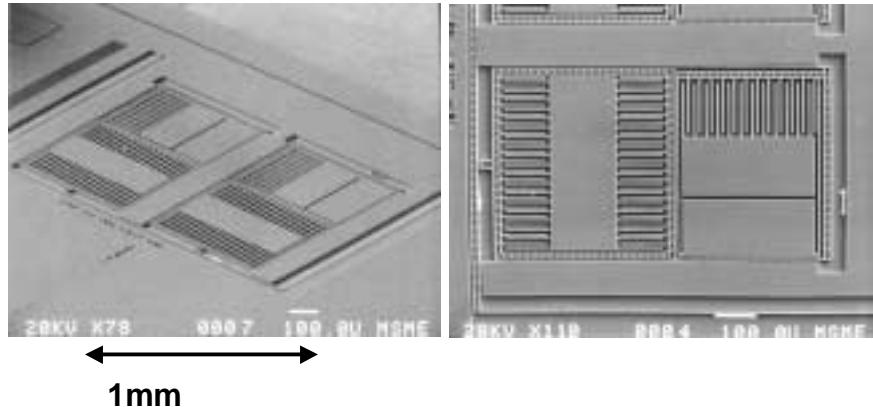
MUMPs Inchworm Motors



Large Force \Rightarrow Large Structures \Rightarrow Residual Stress \Rightarrow Stiction

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Silicon Inchworm Motors



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Power Dissipation of the Actuator

$$A_{pads} = 12 \times 4 \times 100^2 \mu m^2 = 4.8 \times 10^5 \mu m^2$$

$$A_{paths} = 12 \times 4 \times 5 \mu m \times 3 \times 10^3 \mu m = 7.2 \times 10^5 \mu m^2$$

$$C_{parasitic} = 24 pF$$

$$F_e = \frac{1}{2} C_g V^2 \Rightarrow C_g = \frac{2F}{V^2}$$

$$\text{For } F = 1mN \Rightarrow C = 6.7 pF$$

$$P = CV^2 f$$

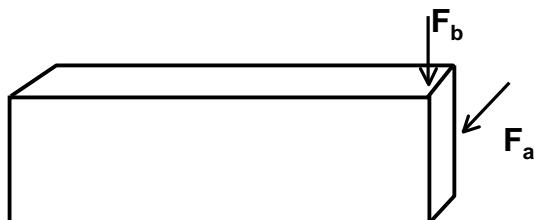
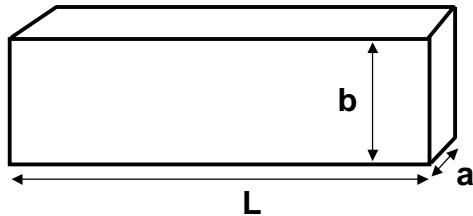
$$\text{For } V = 30V, f = 1Khz \Rightarrow P = 27.6 \mu W$$

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Springs

- Linear beam theory leads to

- $K_a = E a^3 b / (4L^3)$
- $K_b = E a b^3 / (4L^3)$



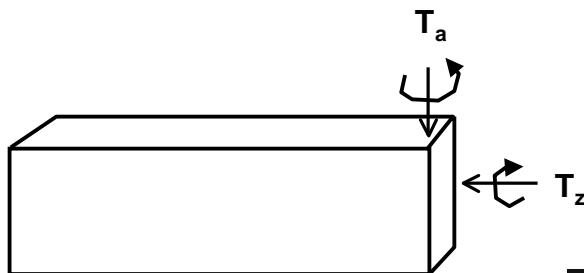
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Springs

- Linear beam theory leads to

- $K_{\theta a} = E a^3 b / (12L)$
- $K_{\theta z} = E a^3 b / (3(1+2\nu) L)$

- Note that T_z results in pure torsion, whereas T_a results in bending as well.



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Spring constant worksheet

- Assume that you have a silicon beam that is 100 microns long, and 2um wide by 20um tall. Calculate the various spring constants.
- $E_{si} \sim 150 \text{ GPa}$; $G_{si} = E_{si} / (1+2V) = 80 \text{ GPa}$

$$a^3b =$$

$$K_a =$$

$$K_b =$$

$$K_{\theta a} =$$

$$K_{\theta z} =$$



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Damping

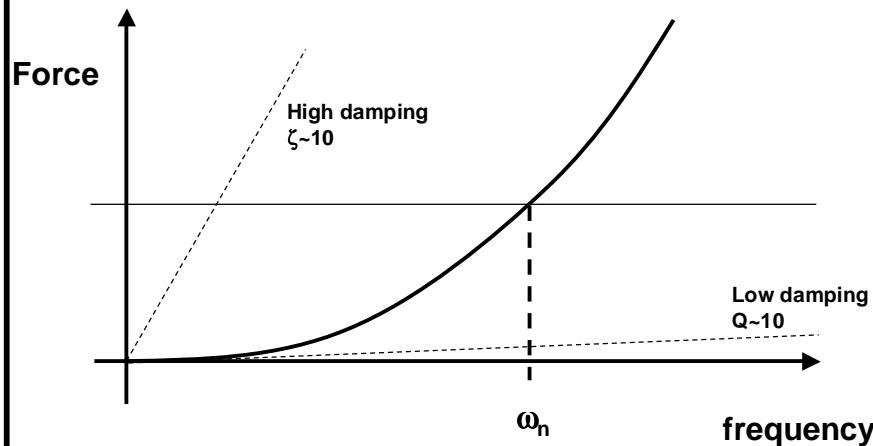
- Two kinds of viscous (fluid) damping
 - Couette: $b = \mu A/g$; $\mu = 1.8 \times 10^{-5} \text{ Ns/m}^2$
 - Squeeze-film: $b \sim \mu W^3 L/g^3$
 - μ proportional to pressure
- Dynamics:
 - $m a + b v + k x = F_{ext}$
 - If $x(t) = x_0 \sin(\omega t)$ then
 - $v(t) = \omega x_0 \cos(\omega t)$
 - $a(t) = -\omega^2 x_0 \sin(\omega t)$
 - $-m\omega^2 x_0 \sin(\omega t) + b\omega x_0 \cos(\omega t) + kx_0 \sin(\omega t) = F_{ext}$

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Dynamic forces, fixed amplitude x_0

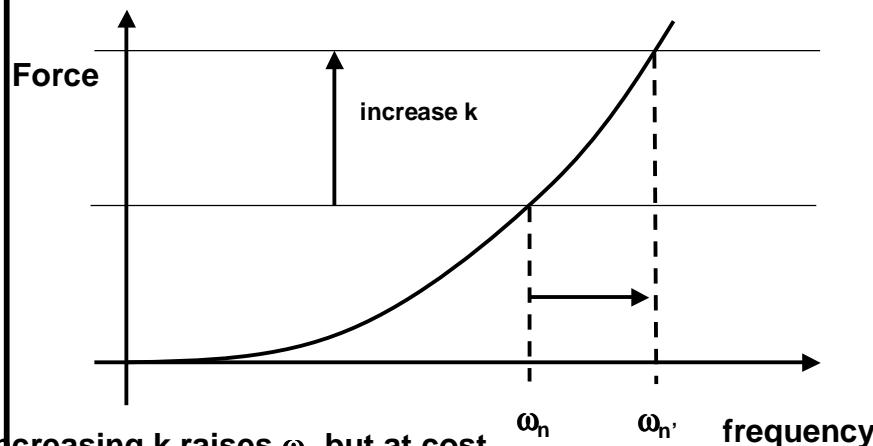
- $-m\omega^2x_0\sin(\omega t) + b\omega x_0\cos(\omega t) + kx_0\sin(\omega t) = F_{ext}$



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Dynamic forces, fixed amplitude x_0

- $-m\omega^2x_0\sin(\omega t) + b\omega x_0\cos(\omega t) + kx_0\sin(\omega t) = F_{ext}$

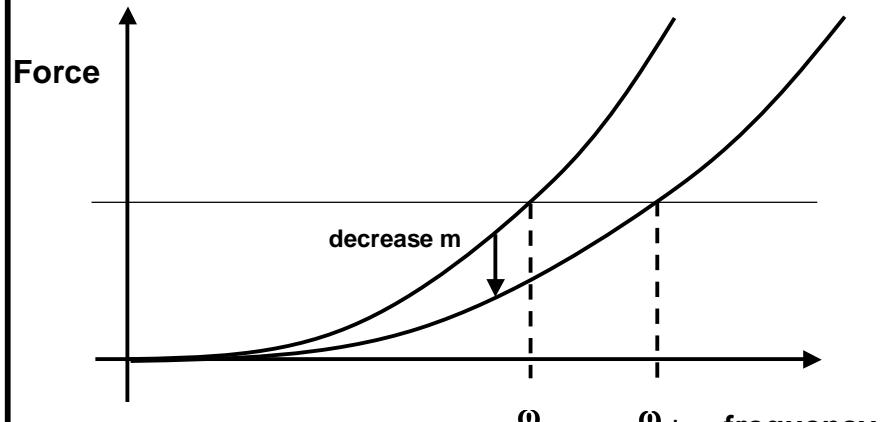


Increasing k raises ω_n but at cost of more force or less deflection

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Dynamic forces, fixed amplitude x_o

- $-m\omega^2x_o\sin(\omega t) + b\omega x_o\cos(\omega t) + kx_o\sin(\omega t) = F_{ext}$



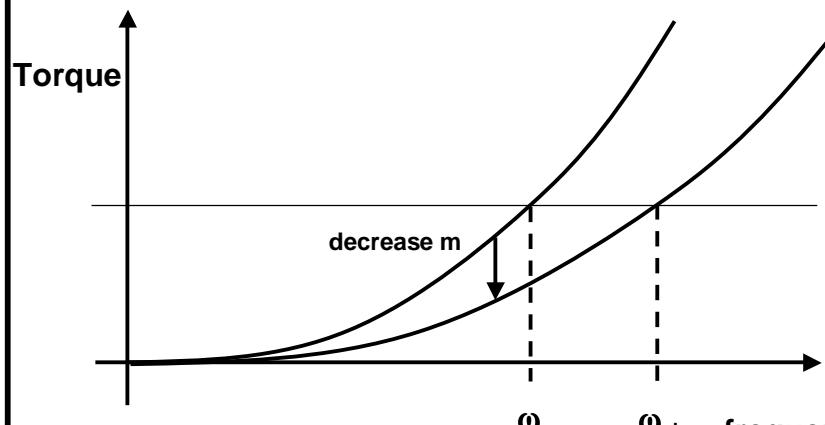
Decreasing m raises ω_n at no cost in force or deflection

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FEI 6 Design & Fail

Dynamic forces, fixed amplitude θ_o

- $-J\omega^2\theta_o\sin(\omega t) + b\omega\theta_o\cos(\omega t) + k_\theta\theta_o\sin(\omega t) = F_{ext}$

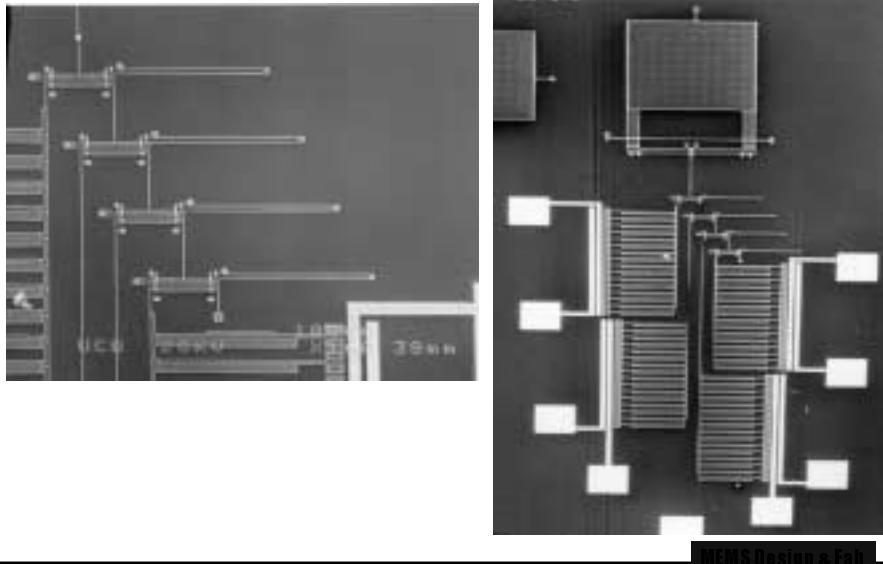


Identical result for angular systems with J (angular momentum) instead of m

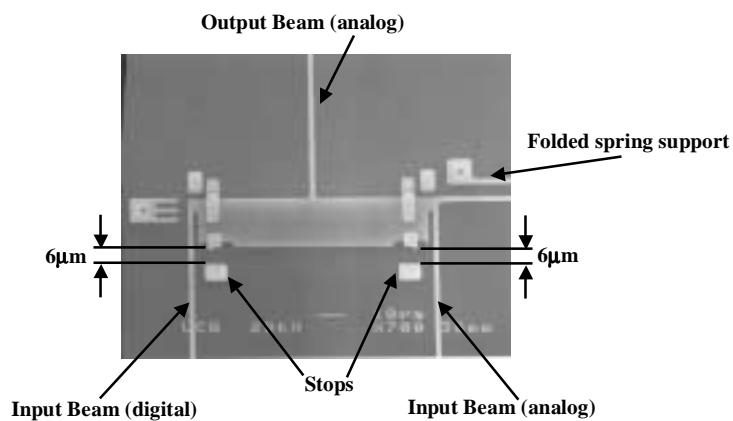
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FEI 6 Design & Fail

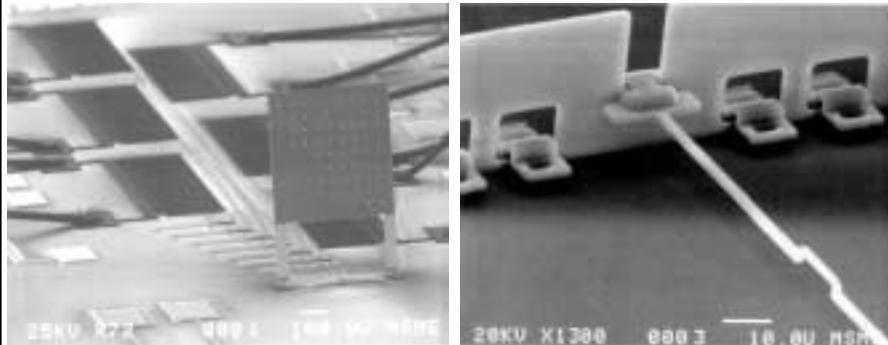
Mechanical Digital to Analog Converter



Basic Lever Arm Design



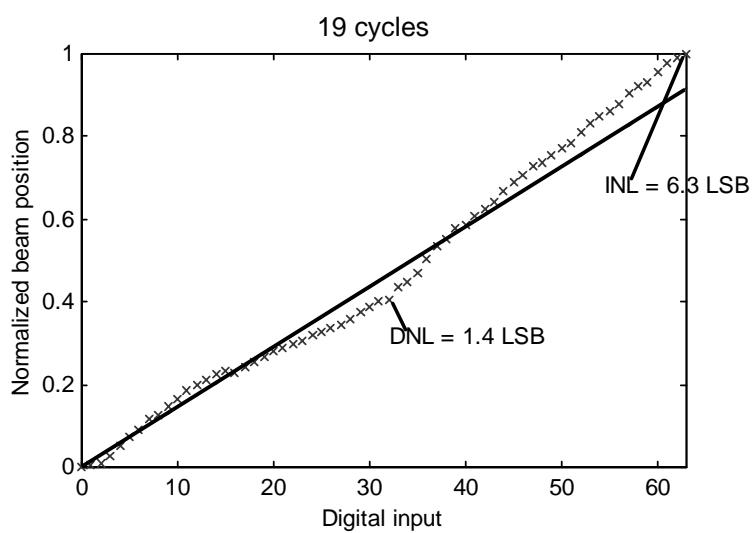
6-bit DAC Implementation



(Courtesy of Matthew Last)

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Output of a 6-bit DAC



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